



CLAIMS

We claim:

1. A manufacturing process for a plastic injection molding laminated with a fabric, the process comprising the following steps: preforming a fabric blank into a desired outer contour of the injection molding to be manufactured, the blank being coated on a first side facing the injection molding with a plastic film that is thermoformable and, when cooled, dimensionally stable and elastic; inserting the preformed fabric blank into an injection mold; injection-backing the fabric blank with plastic; and ejecting the laminated injection molding.
2. The manufacturing process according to claim 1, wherein the preforming step is followed by trimming the fabric blank to a true-to-size contour.
3. The manufacturing process according to claim 1, wherein workpieces are exclusively handled by automatic machines between individual process steps.
4. The manufacturing process according to claim 1, wherein an edge of the injection molding has a contour of any shape.
5. The manufacturing process according to claim 4, wherein the shape is three-dimensional.
6. The manufacturing process according to claim 1, wherein the injection molding is a piece of interior trim for an automobile.
7. A textile fabric for laminating and permanent joining to a piece of plastic interior trim of any shape, comprising a fabric joined on one side to a plastic film (5a) that is thermoformable and, when cooled, dimensionally stable and elastic.
8. The textile fabric according to claim 7, wherein a surface of the plastic film (5a) facing the fabric is coated with an activator that permanently joins the fabric to the plastic to be used for injection-backing.

9. The textile fabric according to claim 7, wherein the trim is for use in an automotive sector.

[illegible]